

USER'S MANUAL

VIO-100/MX100 Series
VIO-200/MX100 Series
Industrial Touch Monitors



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Prefaces

Revision

Revision	Description	Date
1.0	Manual Released	2016/10/06
1.1	Switches Definition Revised	2018/10/09

Disclaimer

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Environmental Protection Announcement

Do not dispose this electronic device into the trash while discarding. Please recycle to minimize pollution and ensure environment protection.



Safety Precautions

Before installing and using the equipment, please read the following precautions:

- Put this equipment on a reliable surface during installation. Dropping it or letting it fall could cause damage.
- The power outlet shall be installed near the equipment and shall be easily accessible.
- Turn off the system power and disconnect the power cord from its source before making any installation. Be sure both the system and the external devices are turned OFF. Sudden surge
- of power could ruin sensitive components. Make sure the equipment is properly grounded.
- When the power is connected, never open the equipment. The equipment should be opened only by qualified service personnel.
- Make sure the voltage of the power source is correct before connecting the equipment to the power outlet.
- Disconnect this equipment from the power before cleaning. Use a damp cloth. Do not use liquid or spray detergents for cleaning.
- Avoid the dusty, humidity and temperature extremes.
- Do not place heavy objects on the equipment.
- If the equipment is not used for long time, disconnect it from the power to avoid being damaged by transient over-voltage.
- The storage temperature shall be above -20°C and below 70°C .
- The computer is provided with a battery-powered real-time clock circuit. There is a danger of explosion if incorrectly replaced. Replace only with the same or equivalent type recommended by the manufacturer.
- If one of the following situation arises, get the equipment checked by service personnel:
 - The power cord or plug is damaged.
 - Liquid has penetrated into the equipment.
 - The equipment has been exposed to moisture.
 - The equipment does not work well or it cannot work according the user's manual.
 - The equipment has been dropped and damaged.
 - The equipment has obvious signs of breakage.

Technical Support and Assistance

Contact your distributor, our technical support team or sales representative for technical support if you need additional assistance. Please have following information ready before you call:

- Model name and serial number
- Description of your peripheral attachments
- Description of your software (operating system, version, application software, etc.)
- A complete description of the problem
- The exact wording of any error messages

Conventions Used in this Manual

**WARNING**

This indication alerts operators to an operation that, if not strictly observed, may result in severe injury.

**CAUTION**

This indication alerts operators to an operation that, if not strictly observed, may result in safety hazards to personnel or damage to equipment.

**NOTE**

This indication provides additional information to complete a task easily.

Package Contents

Before installation, please ensure all the items listed in the following table are included in the package.

VIO-110/MX100		
Item	Description	Q'ty
1	VIO-110/MX100 Series Touch Monitor	1
2	Panel Mount Kit	6
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-112/MX100		
Item	Description	Q'ty
1	VIO-112/MX100 Series Touch Monitor	1
2	Panel Mount Kit	10
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-115/MX100		
Item	Description	Q'ty
1	VIO-115/MX100 Series Touch Monitor	1
2	Panel Mount Kit	10
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-W115/MX100		
Item	Description	Q'ty
1	VIO-W115/MX100 Series Touch Monitor	1
2	Panel Mount Kit	8
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-117/MX100		
Item	Description	Q'ty
1	VIO-117/MX100 Series Touch Monitor	1
2	Panel Mount Kit	10
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-119/MX100		
Item	Description	Q'ty
1	VIO-119/MX100 Series Touch Monitor	1
2	Panel Mount Kit	14
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-W121/MX100		
Item	Description	Q'ty
1	VIO-W121/MX100 Series Touch Monitor	1
2	Panel Mount Kit	12
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-212/MX100		
Item	Description	Q'ty
1	VIO-212/MX100 Series Touch Monitor	1
2	Panel Mount Kit	10
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-215/MX100

Item	Description	Q'ty
1	VIO-215/MX100 Series Touch Monitor	1
2	Panel Mount Kit	10
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-W215/MX100

Item	Description	Q'ty
1	VIO-W215/MX100 Series Touch Monitor	1
2	Panel Mount Kit	8
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-217/MX100

Item	Description	Q'ty
1	VIO-217/MX100 Series Touch Monitor	1
2	Panel Mount Kit	10
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-219/MX100

Item	Description	Q'ty
1	VIO-219/MX100 Series Touch Monitor	1
2	Panel Mount Kit	14
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

VIO-W221/MX100

Item	Description	Q'ty
1	VIO-W221/MX100 Series Touch Monitor	1
2	Panel Mount Kit	12
3	USB Cable	1
4	VGA Cable	1
5	Screw Pack	1

Ordering Information

Model No.	Product Description
VIO-110R/MX100	10.4" SVGA Resistive Touch Monitor with 2x 5W Speaker
VIO-110C/MX100	10.4" SVGA Capacitive Touch Monitor with 2x 5W Speaker
VIO-112R/MX100	12.1" XGA Resistive Touch Monitor with 2x 5W Speaker
VIO-112C/MX100	12.1" XGA Capacitive Touch Monitor with 2x 5W Speaker
VIO-115R/MX100	15" XGA Resistive Touch Monitor with 2x 10W Speaker
VIO-115C/MX100	15" XGA Capacitive Touch Monitor with 2x 10W Speaker

Model No.	Product Description
VIO-W115R/MX100	15.6" 16:9 FHD Resistive Touch Monitor with 2x 10W Speaker
VIO-W115C/MX100	15.6" 16:9 FHD Capacitive Touch Monitor with 2x 10W Speaker
VIO-117R/MX100	17" SXGA Resistive Touch Monitor with 2x 10W Speaker
VIO-117C/MX100	17" SXGA Capacitive Touch Monitor with 2x 10W Speaker
VIO-119R/MX100	19" SXGA Resistive Touch Monitor with 2x 10W Speaker
VIO-119C/MX100	19" SXGA Capacitive Touch Monitor with 2x 10W Speaker
VIO-W121R/MX100	21.5" 16:9 FHD Resistive Touch Monitor with 2x 10W Speaker
VIO-W121C/MX100	21.5 " 16:9 FHD Capacitive Touch Monitor with 2x 10W Speaker
VIO-212R/MX100	12.1" XGA Resistive Touch Thin Frame Monitor with 2x 5W Speaker
VIO-212C/MX100	12.1" XGA Capacitive Touch Thin Frame Monitor with 2x 5W Speaker
VIO-215R/MX100	15" XGA Resistive Touch Thin Frame Monitor with 2x 10W Speaker
VIO-215C/MX100	15" XGA Capacitive Touch Thin Frame Monitor with 2x 10W Speaker
VIO-W215R/MX100	15.6" 16:9 FHD Resistive Touch Thin Frame Monitor with 2x 10W Speaker
VIO-W215C/MX100	15.6" 16:9 FHD Capacitive Touch Thin Frame Monitor with 2x 10W Speaker
VIO-217R/MX100	17" SXGA Resistive Touch Thin Frame Monitor with 2x 10W Speaker
VIO-217C/MX100	17" SXGA Capacitive Touch Thin Frame Monitor with 2x 10W Speaker
VIO-219R/MX100	19" SXGA Resistive Touch Thin Frame Monitor with 2x 10W Speaker
VIO-219C/MX100	19" SXGA Capacitive Touch Thin Frame Monitor with 2x 10W Speaker
VIO-W221R/MX100	21.5" 16:9 FHD Resistive Touch Thin Frame Monitor with 2x 10W Speaker
VIO-W121C/MX100	21.5 " 16:9 FHD Capacitive Touch Thin Frame Monitor with 2x 10W Speaker

Optional Accessories

Model No.	Product Description
1-E09A06007	Adapter AC/DC 12V 5A 60W with 3pin Terminal Block Plug 5.0mm Pitch
SFICBL022	Power Cord, 3-pin US Type, 180cm
1-TPCD00002	Power Cord, European Type, 180cm
1-TPCD00001	Power Cord, 3-pin UK Type, 180cm

Chapter 1

Product Introductions

1.1 Overview

The VIO-100/MX100 and VIO-200/MX100 series touch monitor provide a wide selection of display sizes are available from 10.4" to 21.5" with a format aspect of 4:3 and 16:9, and selected touch type. Featuring with flat surface, IP 65 dust/waterproof front panel, and aluminum die-casting front frame with rugged body structure, it is rugged and reliable for industrial environment. It also supports Multi-Mode Display Module (MDM) technology which allows to configure, upgrade and maintain easily.

The VIO-100/MX100 and VIO-200/MX100 series supports both digital and analog signal input via three types of display interface: VGA, DVI-D and DisplayPort. Touch screen can be connected with USB or COM port. It also has multi-language OSD function for adjusting the view options of display. In addition, supporting wide range power input from 9 to 48VDC and high reliability even operating in temperature extremes.

Featuring with completely cable-less designed and high functional, VIO-100/MX100 and VIO-200/MX100 series are ruggedized display systems that can operate in harsh environments and easy to install and maintain. A build in over voltage protection (OVP), over current protection and reverse protection DC power input makes VIO-100/MX100 and VIO-200/MX100 series are safety system for all industrial applications.



1.1.1 VIO-110R(C)/MX100

Key Features

- 10.4" TFT SVGA 4:3 LCD with Resistive 5-wire / Projected Capacitive Touch
- 1x VGA, 1x DVI-D, 1x DisplayPort, 1x USB 2.0, 1x COM, 1x Audio
- 9 to 48VDC wide range power input
- -10°C to 60°C extended operating temperature
- Designed with Aluminum Die-Casting Front Frame
- IP65 Compliant Front Panel
- Two 5W Internal Speakers Built-in
- Multi-language OSD built-in

Hardware Specification

Display

- LCD Size: 10.4" (4:3)
- Max. Resolution: 800 x 600 (SVGA)
- Brightness (cd/m²): 400
- Contrast Ratio: 700 : 1
- LCD Color: 16.2M
- Pixel Pitch (mm): 0.264 (H) x 0.264 (V)
- Viewing Angle (H-V): 160 / 130
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire: VIO-110R/MX100 Only
- Projected Capacitive: VIO-110C/MX100 Only

I/O

- VGA Input: 1x VGA Input
- DVI-D Input: 1x DVI-D Input
- DisplayPort Input: 1x DisplayPort Input
- USB 2.0 Input: 1x USB 2.0 Input
- COM Port Input: 1x COM Port Input
- Audio Input: 1x Audio Input

Other Features

- Internal Speaker: AMP 5W + 5W
- OSD:
 - LCD On/Off, Auto, Menu, Up and Down
 - Multi-language

Power

- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 70°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- Dimension: 300 (W) x 238.5 (D) x 64.7 (H)mm
- Weight: TBC
- Mounting: VESA Mounting Holes 75 x 75mm, 100 x 100mm

1.1.2 VIO-112R(C)/MX100 | VIO-212R(C)/MX100

Key Features

- 12.1" TFT XGA 4:3 LCD with Resistive 5-wire / Projected Capacitive Touch
- 1x VGA, 1x DVI-D, 1x DisplayPort, 1x USB 2.0, 1x COM, 1x Audio
- 9 to 48VDC wide range power input
- -10°C to 60°C extended operating temperature
- Designed with Aluminum Die-Casting Front Frame
- IP65 Compliant Front Panel
- Two 5W Internal Speakers Built-in
- Multi-language OSD built-in

Hardware Specification

Display

- LCD Size: 12.1" (4:3)
- Max. Resolution: 1024 x 768 (XGA)
- Brightness (cd/m²): 500
- Contrast Ratio: 700 : 1
- LCD Color: 16.2M
- Pixel Pitch (mm): 0.24 (H) x 0.24 (V)
- Viewing Angle (H-V): 160 / 160
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire:
VIO-112R/MX100 and VIO-212R/MX100 Only
- Projected Capacitive:
VIO-112C/MX100 and VIO-212C/MX100 Only

I/O

- VGA Input: 1x VGA Input
- DVI-D Input: 1x DVI-D Input
- DisplayPort Input: 1x DisplayPort Input
- USB 2.0 Input: 1x USB 2.0 Input
- COM Port Input: 1x COM Port Input
- Audio Input: 1x Audio Input

Other Features

- Internal Speaker: AMP 5W + 5W
- OSD:
 - LCD On/Off, Auto, Menu, Up and Down
 - Multi-language

Power

- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 70°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- Dimension:
 - VIO-112R(C)/MX100
338 (W) x 262 (D) x 61.7 (H)mm
 - VIO-212R(C)/MX100
319 (W) x 257 (D) x 61.7 (H)mm
- Weight: TBC
- Mounting: VESA Mounting Holes 75 x 75mm, 100 x 100mm

1.1.3 VIO-115R(C)/MX100 | VIO-215R(C)/MX100

Key Features

- 15" TFT XGA 4:3 LCD with Resistive 5-wire / Projected Capacitive Touch
- 1x VGA, 1x DVI-D, 1x DisplayPort, 1x USB 2.0, 1x COM, 1x Audio
- 9 to 48VDC wide range power input
- -10°C to 60°C extended operating temperature
- Designed with Aluminum Die-Casting Front Frame
- IP65 Compliant Front Panel
- Two 10W Internal Speakers Built-in
- Multi-language OSD built-in

Hardware Specification

Display

- LCD Size: 15" (4:3)
- Max. Resolution: 1024 x 768 (XGA)
- Brightness (cd/m²): 350
- Contrast Ratio: 700 : 1
- LCD Color: 16.2M
- Pixel Pitch (mm): 0.297 (H) x 0.297 (V)
- Viewing Angle (H-V): 170 / 160
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire:
VIO-115R/MX100 and VIO-215R/MX100 Only
- Projected Capacitive:
VIO-115C/MX100 and VIO-215C/MX100 Only

I/O

- VGA Input: 1x VGA Input
- DVI-D Input: 1x DVI-D Input
- DisplayPort Input: 1x DisplayPort Input
- USB 2.0 Input: 1x USB 2.0 Input
- COM Port Input: 1x COM Port Input
- Audio Input: 1x Audio Input

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD:
 - LCD On/Off, Auto, Menu, Up and Down
 - Multi-language

Power

- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 65°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- Dimension:
 - VIO-115R(C)/MX100
397 (W) x 306 (D) x 64.7 (H)mm
 - VIO-215R(C)/MX100
377 (W) x 301 (D) x 64.7 (H)mm
- Weight: TBC
- Mounting: VESA Mounting Holes 75 x 75mm, 100 x 100mm

1.1.4 VIO-W115R(C)/MX100 | VIO-W215R(C)/MX100

Key Features

- 15.6" Full HD 16:9 LCD with Resistive 5-wire / Projected Capacitive Touch
- 1x VGA, 1x DVI-D, 1x DisplayPort, 1x USB 2.0, 1x COM, 1x Audio
- 9 to 48VDC wide range power input
- -10°C to 70°C extended operating temperature
- Designed with Aluminum Die-Casting Front Frame
- IP65 Compliant Front Panel
- Two 10W Internal Speakers Built-in
- Multi-language OSD built-in

Hardware Specification

Display

- LCD Size: 15.6" (16:9)
- Max. Resolution: 1920 x 1080 (Full HD)
- Brightness (cd/m²): 400
- Contrast Ratio: 700 : 1
- LCD Color: 16.7M
- Pixel Pitch (mm): 0.17925 (H) x 0.17925 (V)
- Viewing Angle (H-V): 160 / 140
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire:
VIO-115R/MX100 and VIO-W215R/MX100 Only
- Projected Capacitive:
VIO-W115C/MX100 and VIO-W215C/MX100 Only

I/O

- VGA Input: 1x VGA Input
- DVI-D Input: 1x DVI-D Input
- DisplayPort Input: 1x DisplayPort Input
- USB 2.0 Input: 1x USB 2.0 Input
- COM Port Input: 1x COM Port Input
- Audio Input: 1x Audio Input

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD:
 - LCD On/Off, Auto, Menu, Up and Down
 - Multi-language

Power

- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 70°C
- Storage Temp.: -20°C to 70°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- Dimension:
 - VIO-W115R(C)/MX100
432 (W) x 261 (D) x 70.7 (H)mm
 - VIO-W215R(C)/MX100
398 (W) x 247 (D) x 70.7 (H)mm
- Weight: TBC
- Mounting: VESA Mounting Holes 75 x 75mm, 100 x 100mm

1.1.5 VIO-117R(C)/MX100 | VIO-217R(C)/MX100

Key Features

- 17" TFT SXGA 4:3 LCD with Resistive 5-wire / Projected Capacitive Touch
- 1x VGA, 1x DVI-D, 1x DisplayPort, 1x USB 2.0, 1x COM, 1x Audio
- 9 to 48VDC wide range power input
- -10°C to 60°C extended operating temperature
- Designed with Aluminum Die-Casting Front Frame
- IP65 Compliant Front Panel
- Two 10W Internal Speakers Built-in
- Multi-language OSD built-in

Hardware Specification

Display

- LCD Size: 17" (4:3)
- Max. Resolution: 1280 x 1024 (SXGA)
- Brightness (cd/m²): 350
- Contrast Ratio: 800 : 1
- LCD Color: 16.7M
- Pixel Pitch (mm): 0.264 (H) x 0.264 (V)
- Viewing Angle (H-V): 170 / 160
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire:
VIO-117R/MX100 and VIO-217R/MX100 Only
- Projected Capacitive:
VIO-117C/MX100 and VIO-217C/MX100 Only

I/O

- VGA Input: 1x VGA Input
- DVI-D Input: 1x DVI-D Input
- DisplayPort Input: 1x DisplayPort Input
- USB 2.0 Input: 1x USB 2.0 Input
- COM Port Input: 1x COM Port Input
- Audio Input: 1x Audio Input

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD:
 - LCD On/Off, Auto, Menu, Up and Down
 - Multi-language

Power

- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 70°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- Dimension:
 - VIO-117R(C)/MX100
431.5 (W) x 344 (D) x 70.5 (H)mm
 - VIO-217R(C)/MX100
407.5 (W) x 339 (D) x 70.5 (H)mm
- Weight: TBC
- Mounting: VESA Mounting Holes 75 x 75mm, 100 x 100mm

1.1.6 VIO-119R(C)/MX100 | VIO-219R(C)/MX100

Key Features

- 19" TFT SXGA 4:3 LCD with Resistive 5-wire / Projected Capacitive Touch
- 1x VGA, 1x DVI-D, 1x DisplayPort, 1x USB 2.0, 1x COM, 1x Audio
- 9 to 48VDC wide range power input
- -10°C to 60°C extended operating temperature
- Designed with Aluminum Die-Casting Front Frame
- IP65 Compliant Front Panel
- Two 10W Internal Speakers Built-in
- Multi-language OSD built-in

Hardware Specification

Display

- LCD Size: 19" (4:3)
- Max. Resolution: 1280 x 1024 (SXGA)
- Brightness (cd/m²): 350
- Contrast Ratio: 800 : 1
- LCD Color: 16.7M
- Pixel Pitch (mm): 0.264 (H) x 0.264 (V)
- Viewing Angle (H-V): 170 / 160
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire:
VIO-119R/MX100 and VIO-219R/MX100 Only
- Projected Capacitive:
VIO-119C/MX100 and VIO-219C/MX100 Only

I/O

- VGA Input: 1x VGA Input
- DVI-D Input: 1x DVI-D Input
- DisplayPort Input: 1x DisplayPort Input
- USB 2.0 Input: 1x USB 2.0 Input
- COM Port Input: 1x COM Port Input
- Audio Input: 1x Audio Input

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD:
 - LCD On/Off, Auto, Menu, Up and Down
 - Multi-language

Power

- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 70°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- Dimension:
 - VIO-119R(C)/MX100
470 (W) x 380 (D) x 71 (H)mm
 - VIO-219R(C)/MX100
450 (W) x 375 (D) x 71 (H)mm
- Weight: TBC
- Mounting: VESA Mounting Holes 75 x 75mm, 100 x 100mm

1.1.7 VIO-W121R(C)/MX100 | VIO-W221R(C)/MX100

Key Features

- 21.5" TFT FHD 16:9 LCD with Resistive 5-wire / Projected Capacitive Touch
- 1x VGA, 1x DVI-D, 1x DisplayPort, 1x USB 2.0, 1x COM, 1x Audio
- 9 to 48VDC wide range power input
- -10°C to 60°C extended operating temperature
- Designed with Aluminum Die-Casting Front Frame
- IP65 Compliant Front Panel
- Two 10W Internal Speakers Built-in
- Multi-language OSD built-in

Hardware Specification

Display

- LCD Size: 21.5" (16:9)
- Max. Resolution: 1920 x 1080 (Full HD)
- Brightness (cd/m²): 300
- Contrast Ratio: 5000 : 1
- LCD Color: 16.7M
- Pixel Pitch (mm): 0.248 (H) x 0.248 (V)
- Viewing Angle (H-V): 178 / 178
- Backlight MTBF: 50000 hrs (LED Backlight)

Touch

- Resistive 5-Wire:
VIO-W121R/MX100 and VIO-W221R/MX100 Only
- Projected Capacitive:
VIO-W121C/MX100 and VIO-W221C/MX100 Only

I/O

- VGA Input: 1x VGA Input
- DVI-D Input: 1x DVI-D Input
- DisplayPort Input: 1x DisplayPort Input
- USB 2.0 Input: 1x USB 2.0 Input
- COM Port Input: 1x COM Port Input
- Audio Input: 1x Audio Input

Other Features

- Internal Speaker: AMP 10W + 10W
- OSD:
 - LCD On/Off, Auto, Menu, Up and Down
 - Multi-language

Power

- Power Supply Voltage: 9-48VDC
- Power Ignition Sensing: Power Ignition Management
- Power Connector: 3-pin Terminal Block
- Power Adaptor: Optional AC/DC 12V/5A, 60W
- Power Protection
 - OVP (Over Voltage Protection)
 - OCP (Over Current Protection)
 - Reverse Protection

Environment

- Operating Temp.: -10°C to 60°C
- Storage Temp.: -20°C to 60°C
- Relative Humidity: 10%~95% (non-condensing)
- IP Level: IP 65 Compliant Front Panel
- Standards / Certification: CE, FCC Class A

Physical

- Front Panel Construction: Die-cast Flat Surface
- Dimension:
 - VIO-W121R(C)/MX100
563.5 (W) x 336 (D) x 71 (H)mm
 - VIO-W221R(C)/MX100
528.5 (W) x 324 (D) x 71 (H)mm
- Weight: TBC
- Mounting: VESA Mounting Holes 75 x 75mm, 100 x 100mm

1.2 System I/O

1.2.1 Rear

DC IN

Used to plug a DC power input with terminal block.

DVI-D

This 24-pin port is for PC (Personal Computer) DVI-D digital signal connection.

VGA

Use the rear panel standard 15-pin female VGA connector to connect the monitor to the system graphics interface.

DisplayPort

The DisplayPort connector connects to a display device with DisplayPort interface.

COM Port for Touch Panel Connector (Resistive Touch Only)

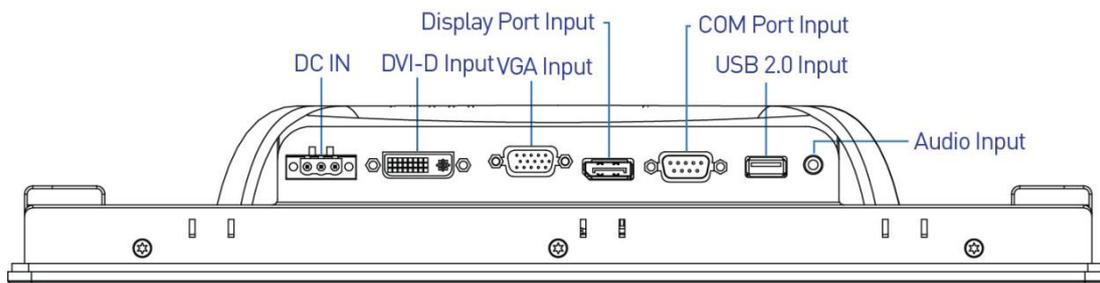
Use the rear panel female DB-9 touch panel connector to connect the monitor to the system interface.

USB for Touch Panel Connector

Use the rear panel standard USB touch panel connector to connect the monitor to the system interface.

Audio-in

This port connects PC audio source by the bundled audio cable.



1.2.2 Side (Right)

PC/CAR mode select switch

Used to select PC or CAR power mode

12V/24V mode select switch

Used to select 12V or 24V Car power input voltage

DELAY TIME switch

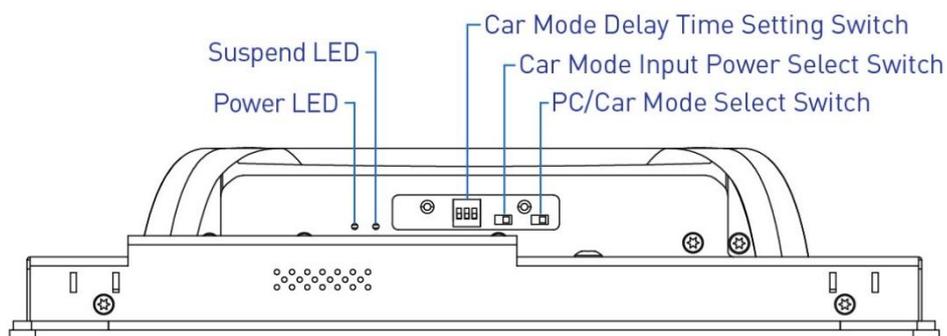
Used to select Car power turn off delay-time

Power LED

Indicates the power status of the monitor.

Suspend LED

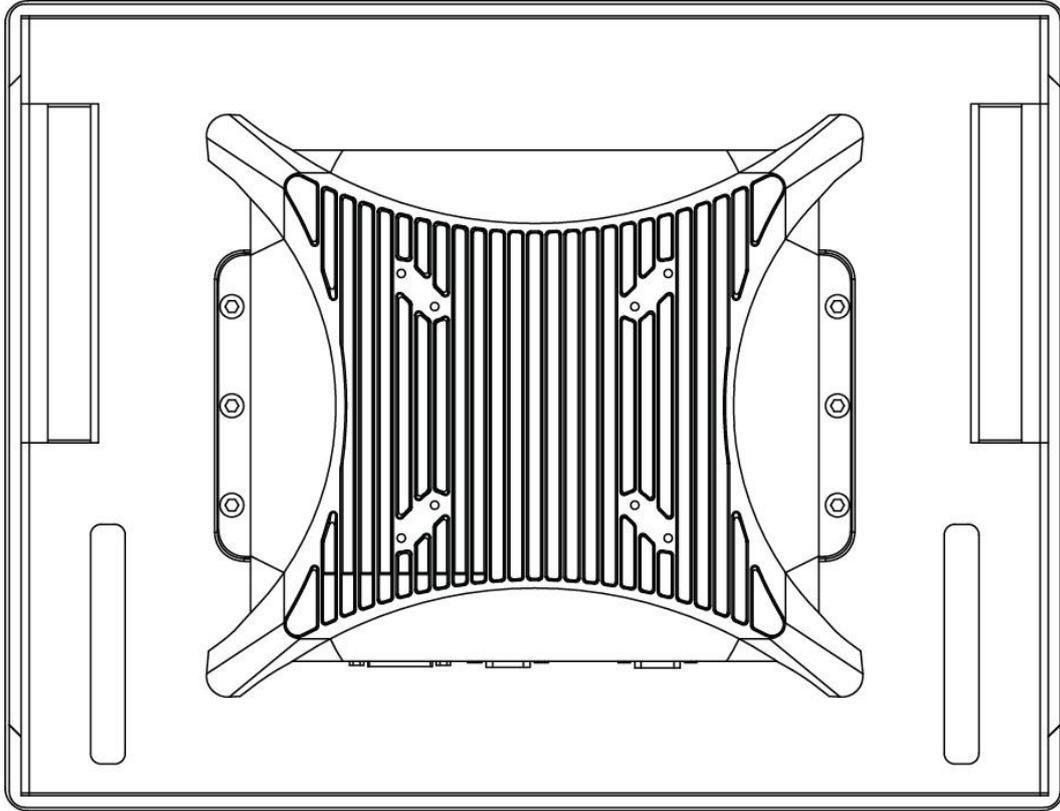
Indicates the suspend mode of the monitor.



1.2.3 Top

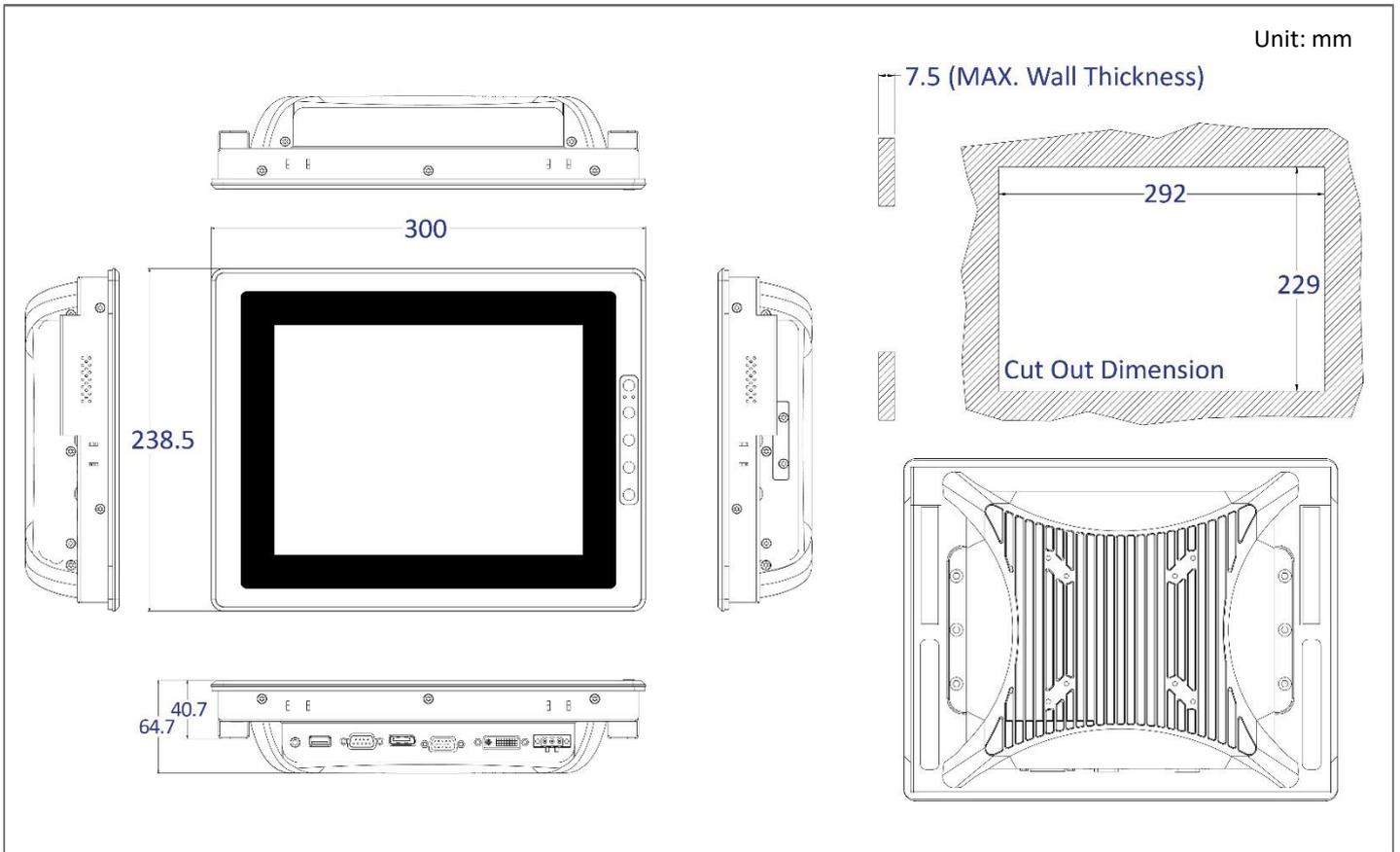
VESA Mounting Hole

These are mounting holes for VESA mount (75x75mm and 100x100mm)

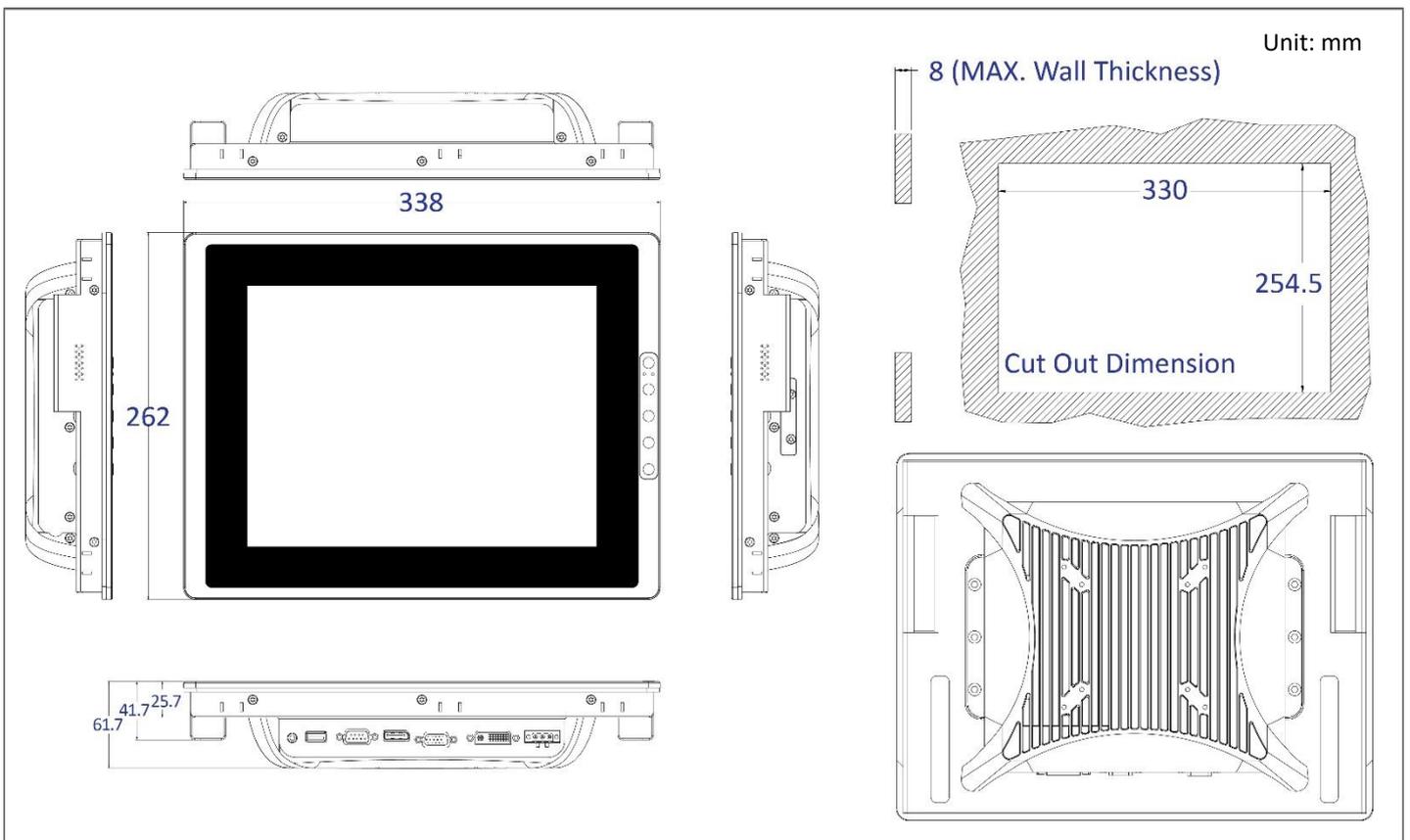


1.3 Mechanical Dimensions

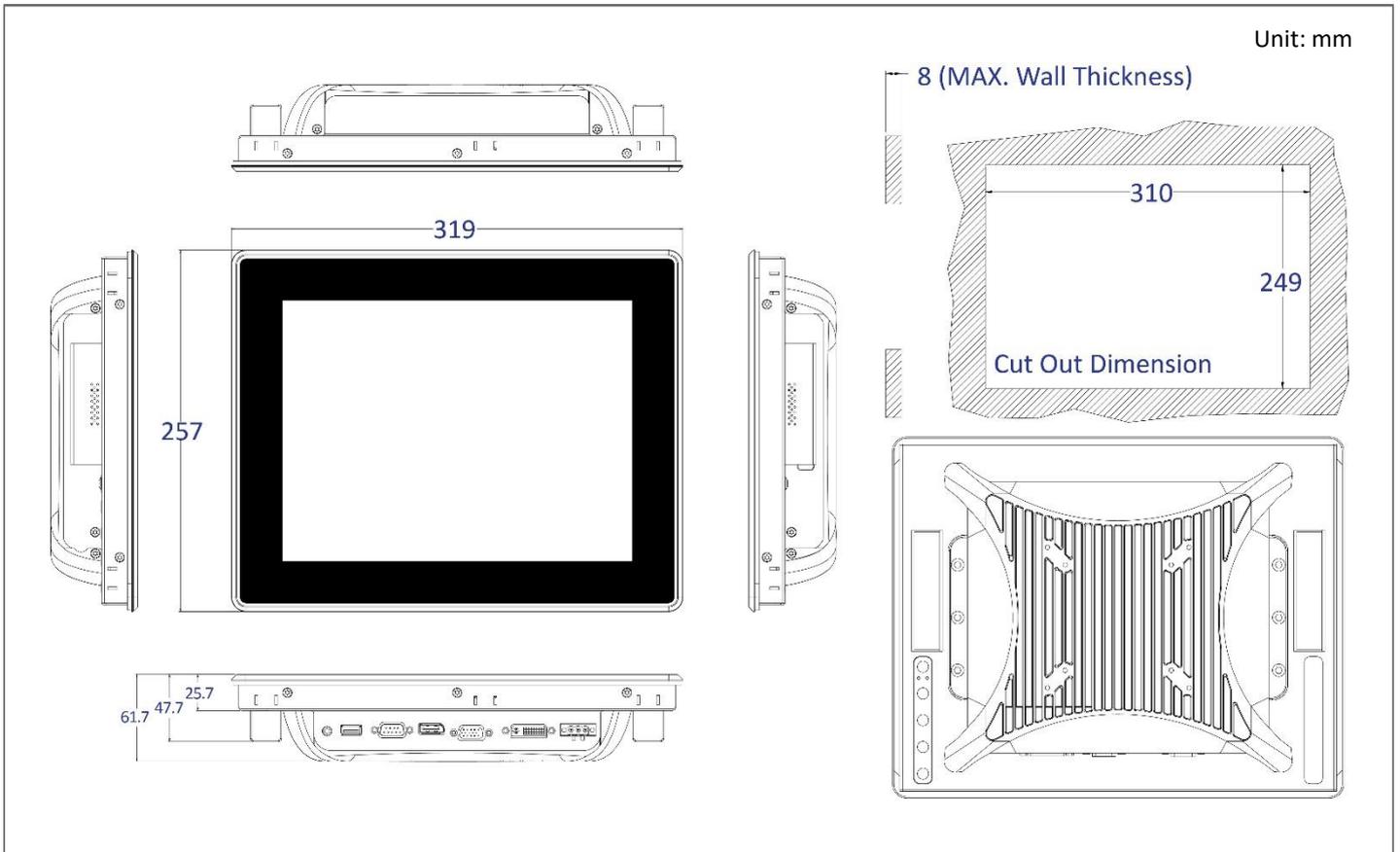
1.3.1 VIO-110R(C)/MX100



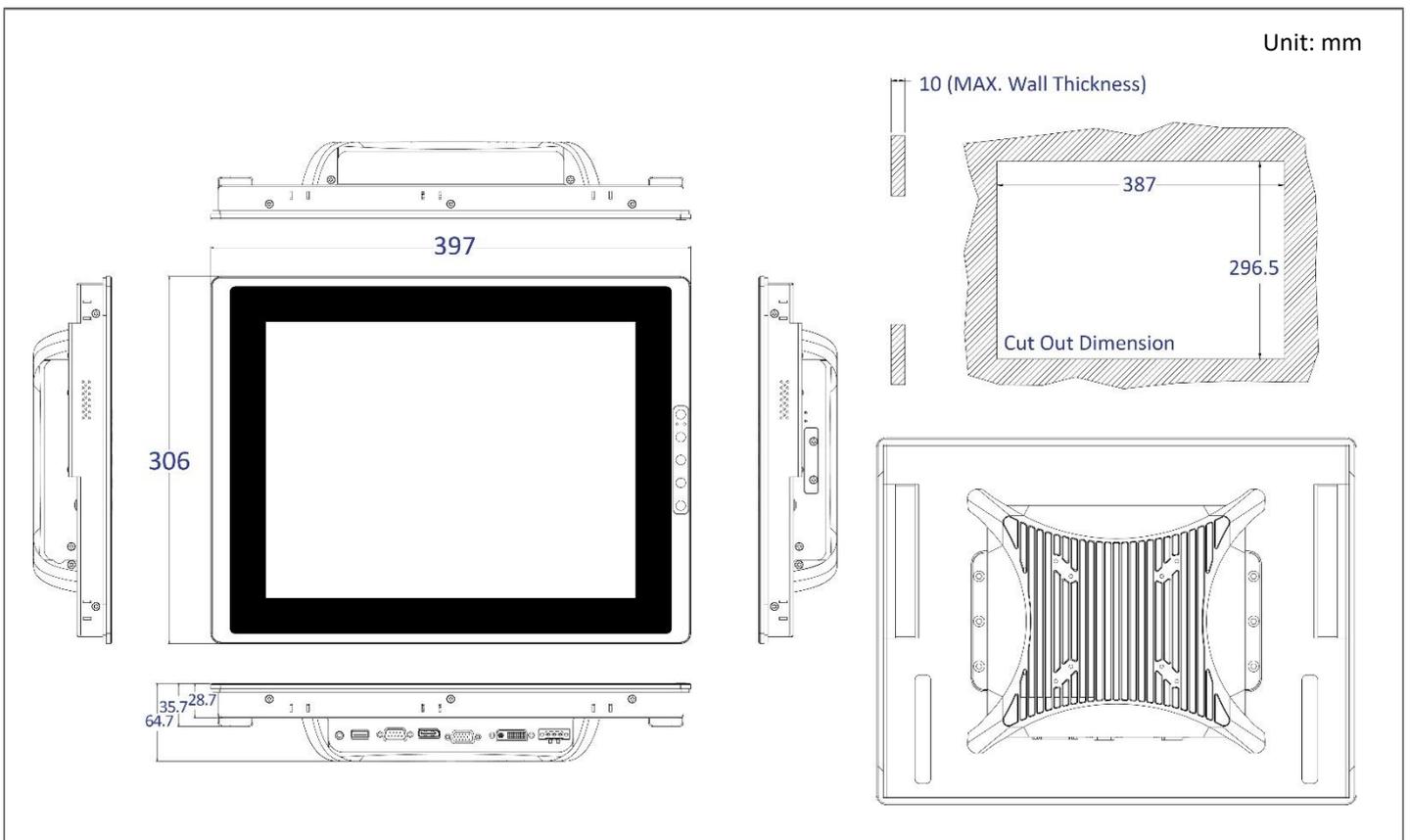
1.3.2 VIO-112R(C)/MX100



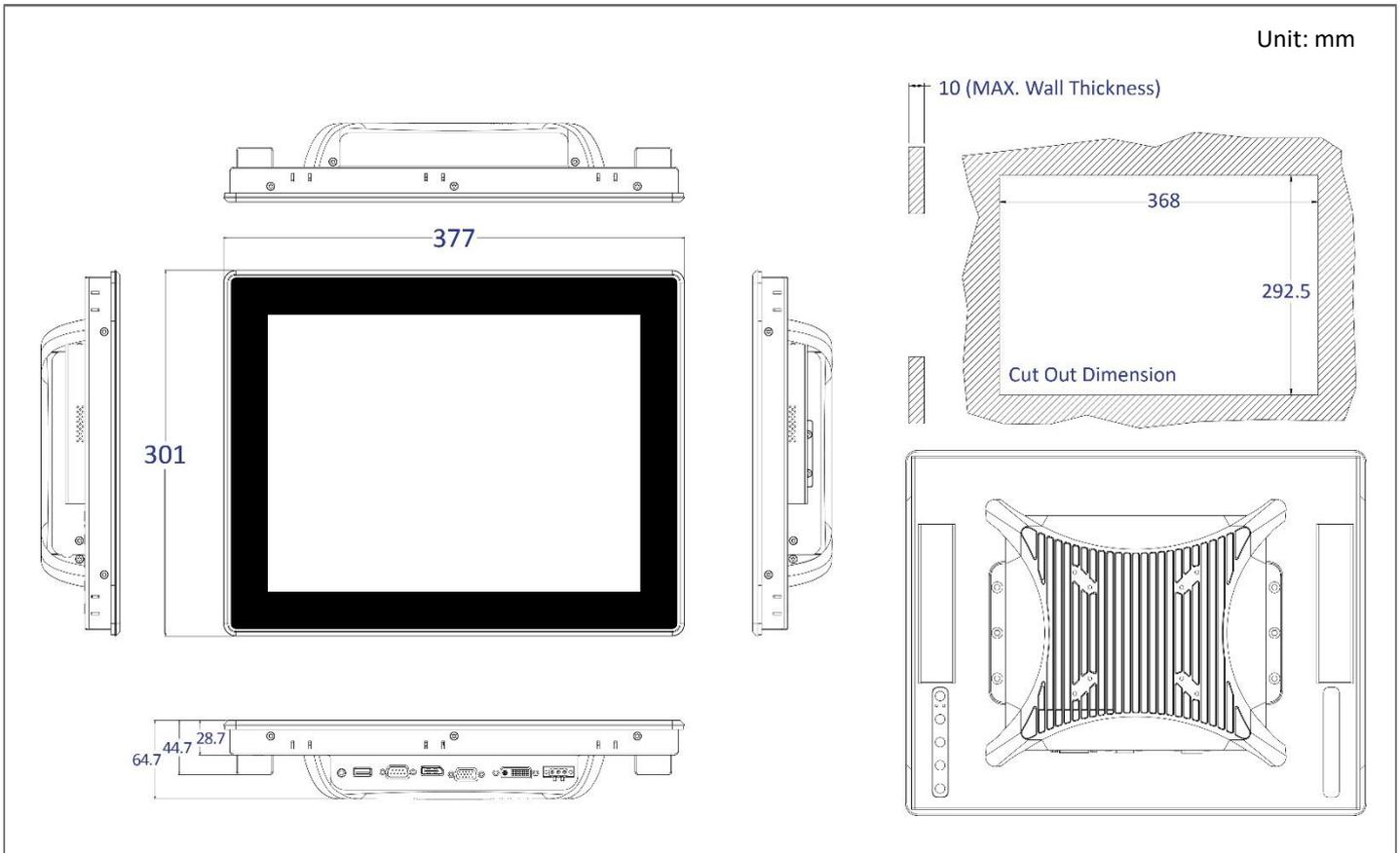
1.3.3 VIO-212R(C)/MX100



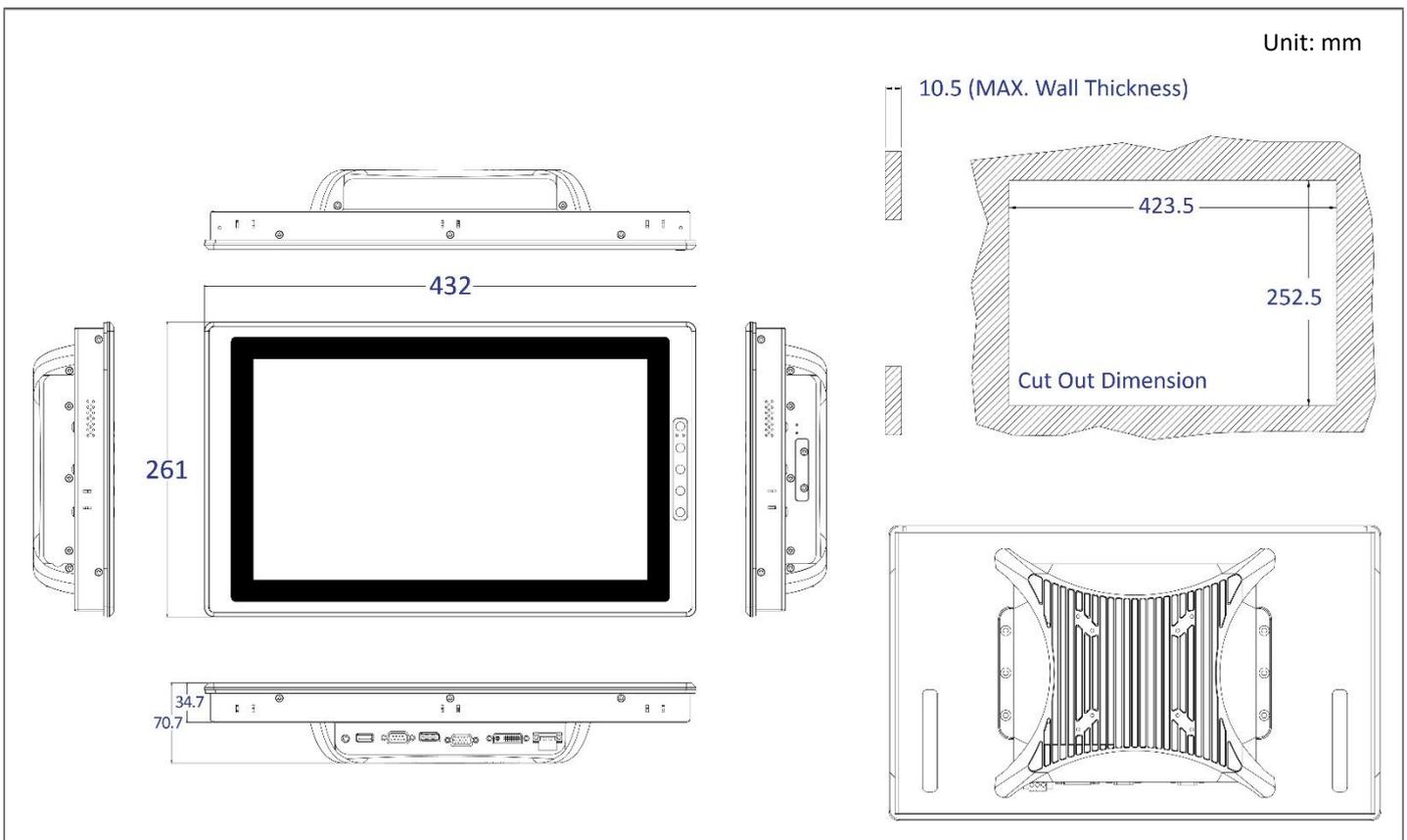
1.3.4 VIO-115R(C)/MX100



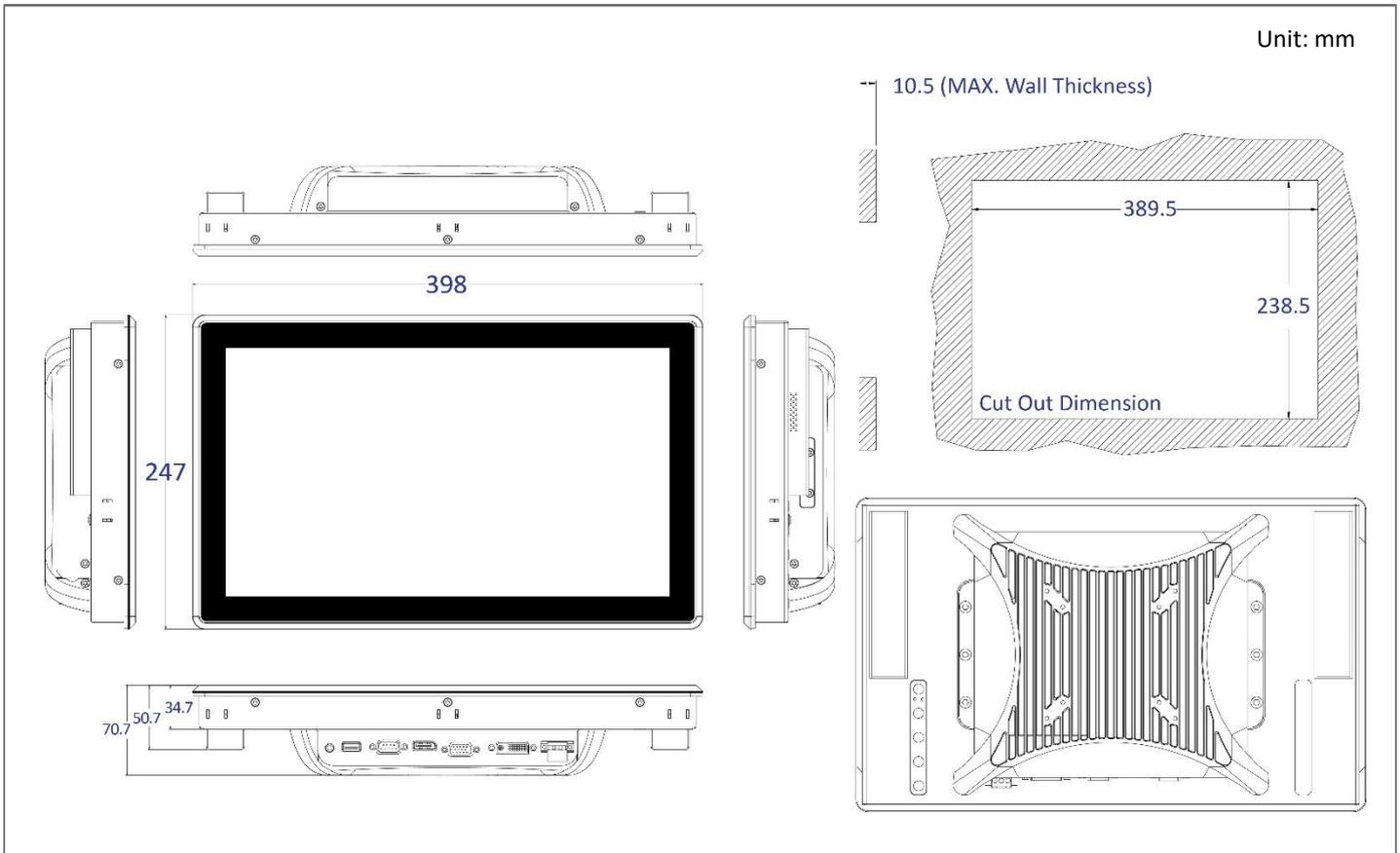
1.3.5 VIO-215R(C)/MX100



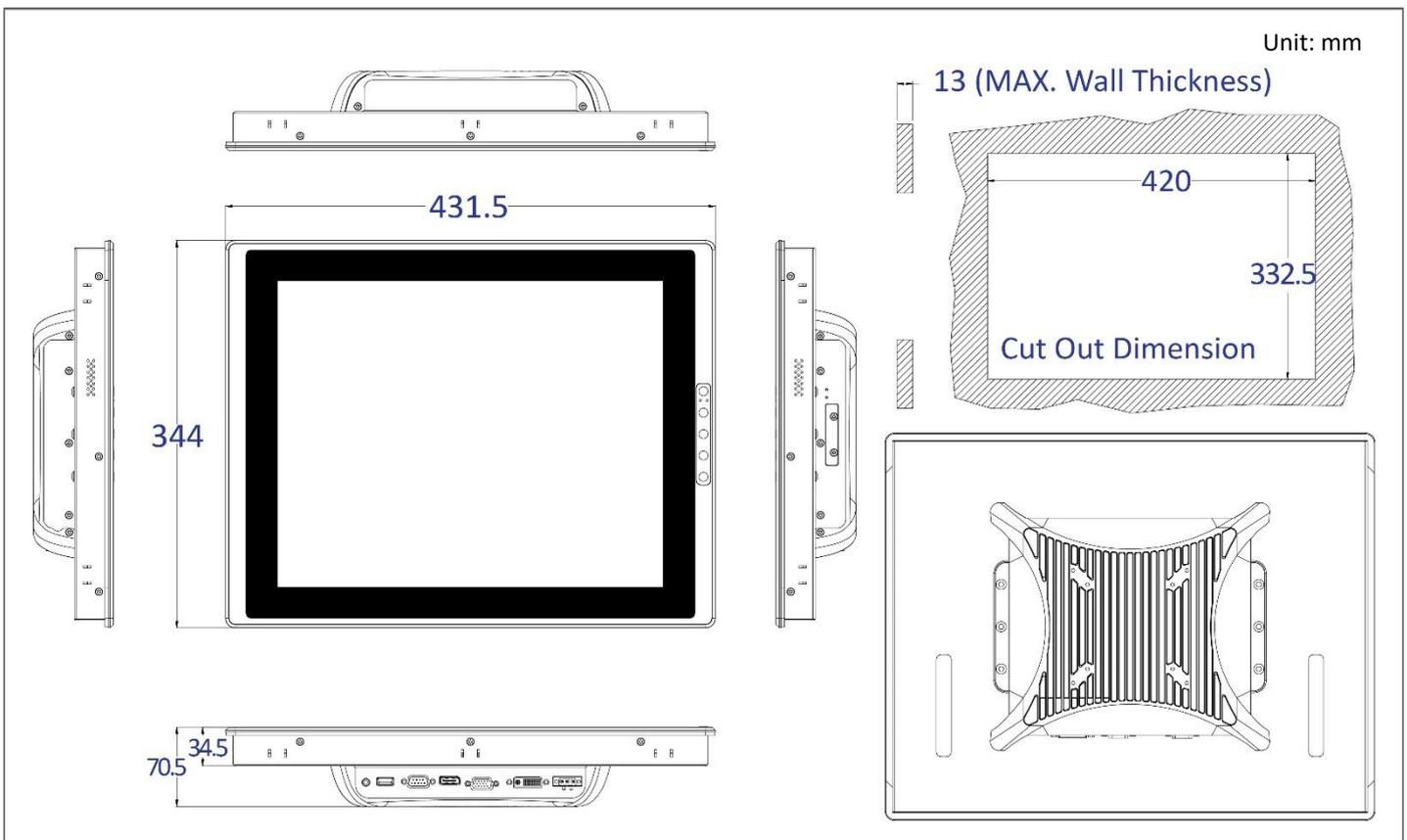
1.3.6 VIO-W115R(C)/MX100



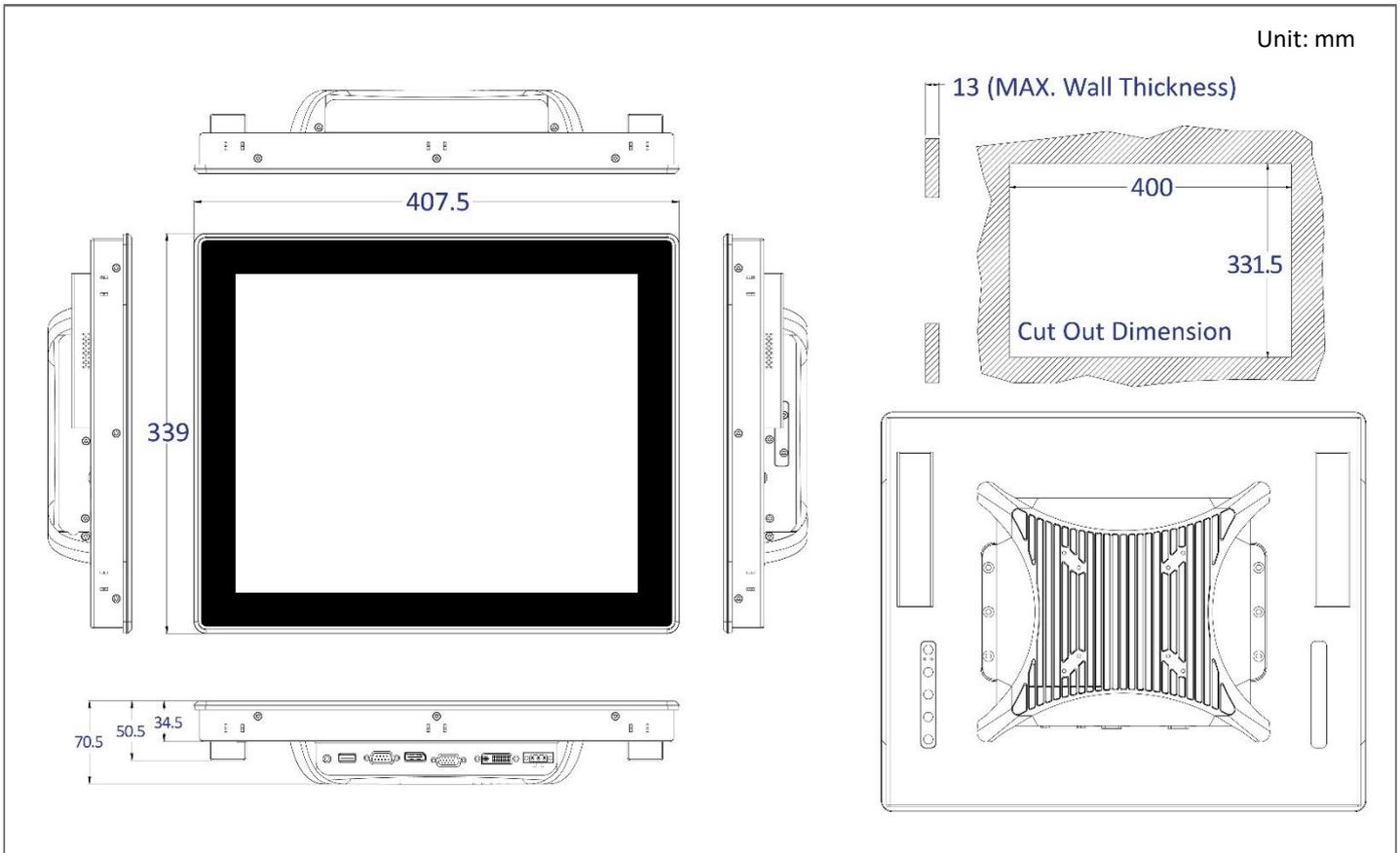
1.3.7 VIO-W215R(C)/MX100



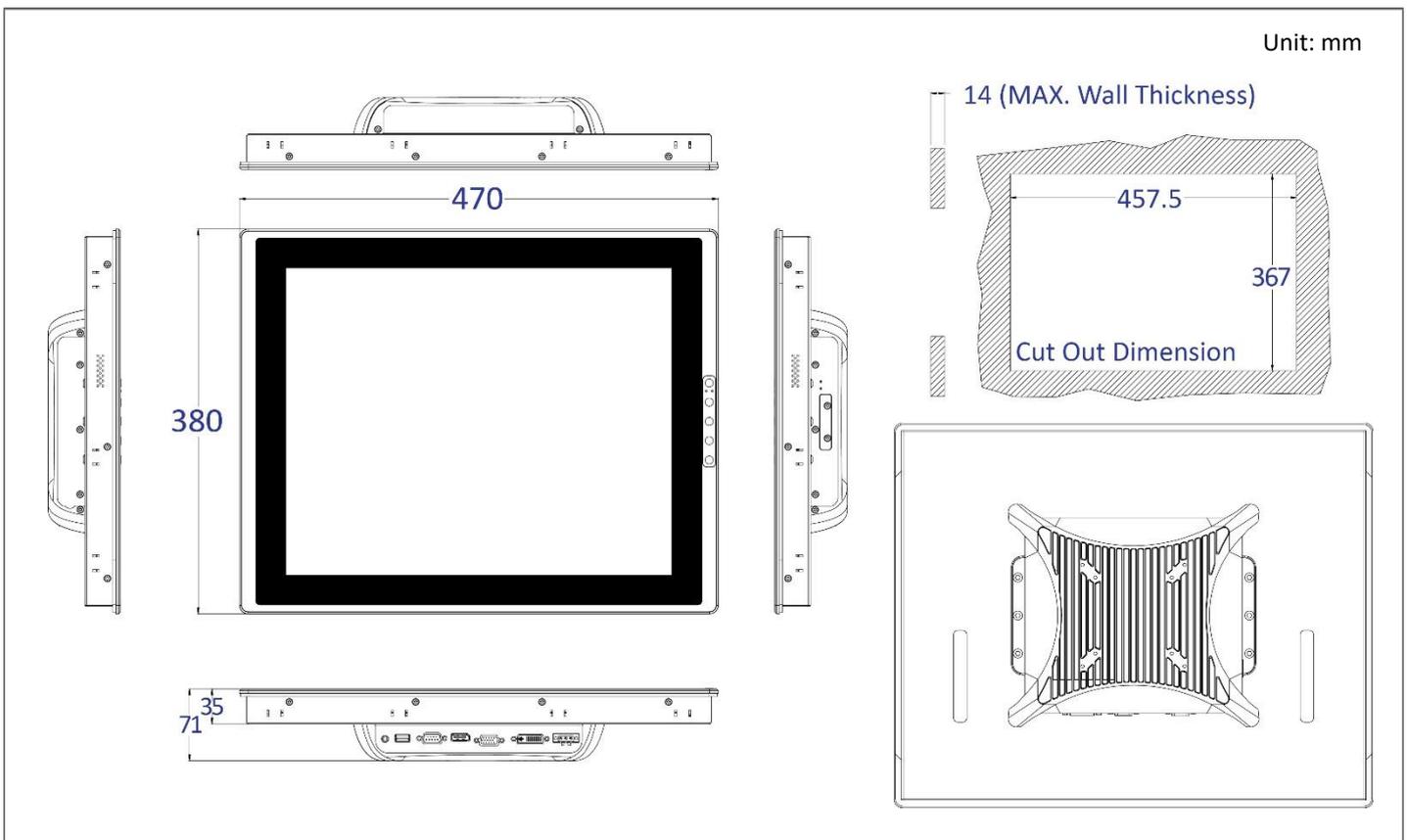
1.3.8 VIO-117R(C)/MX100



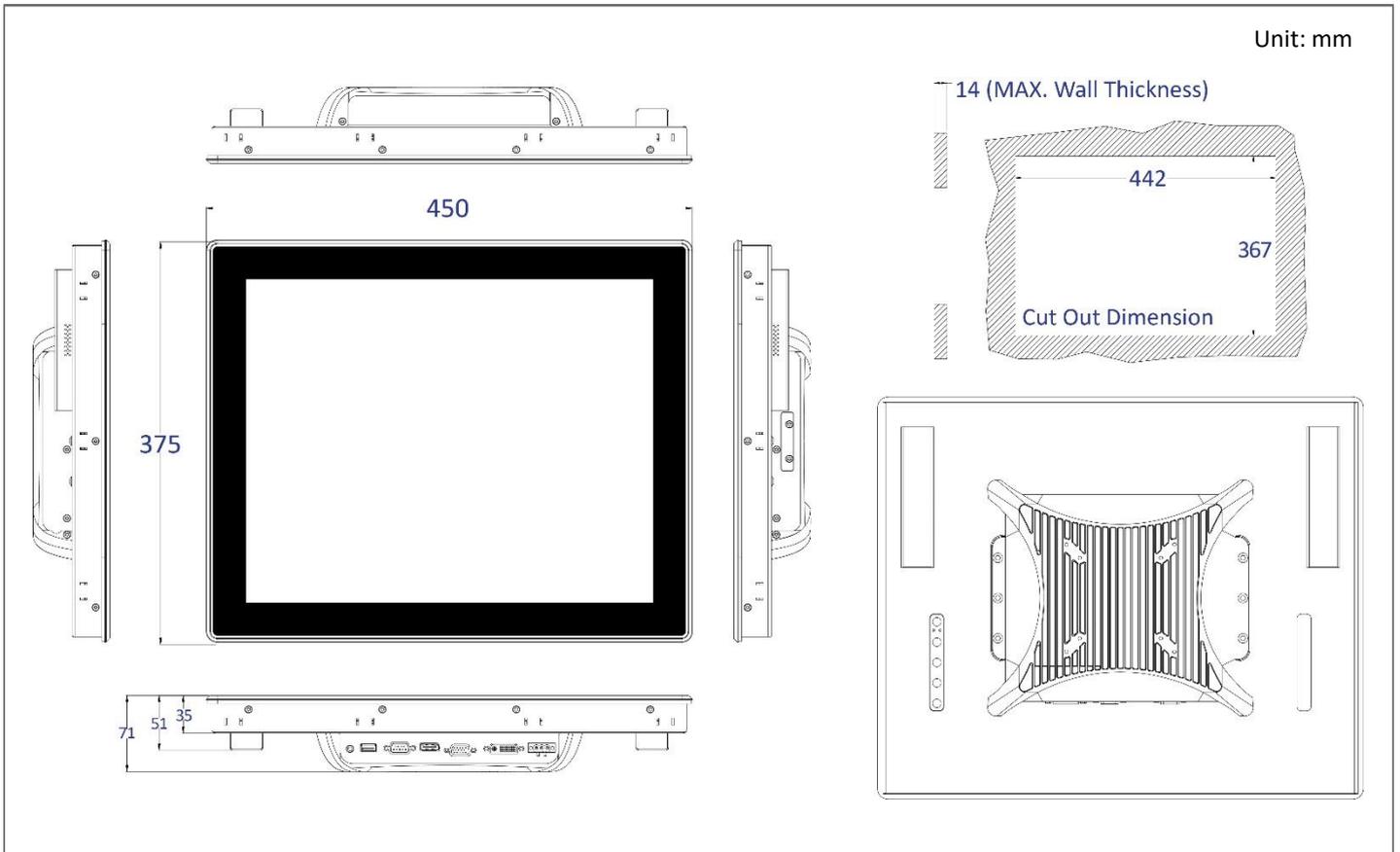
1.3.9 VIO-217R(C)/MX100



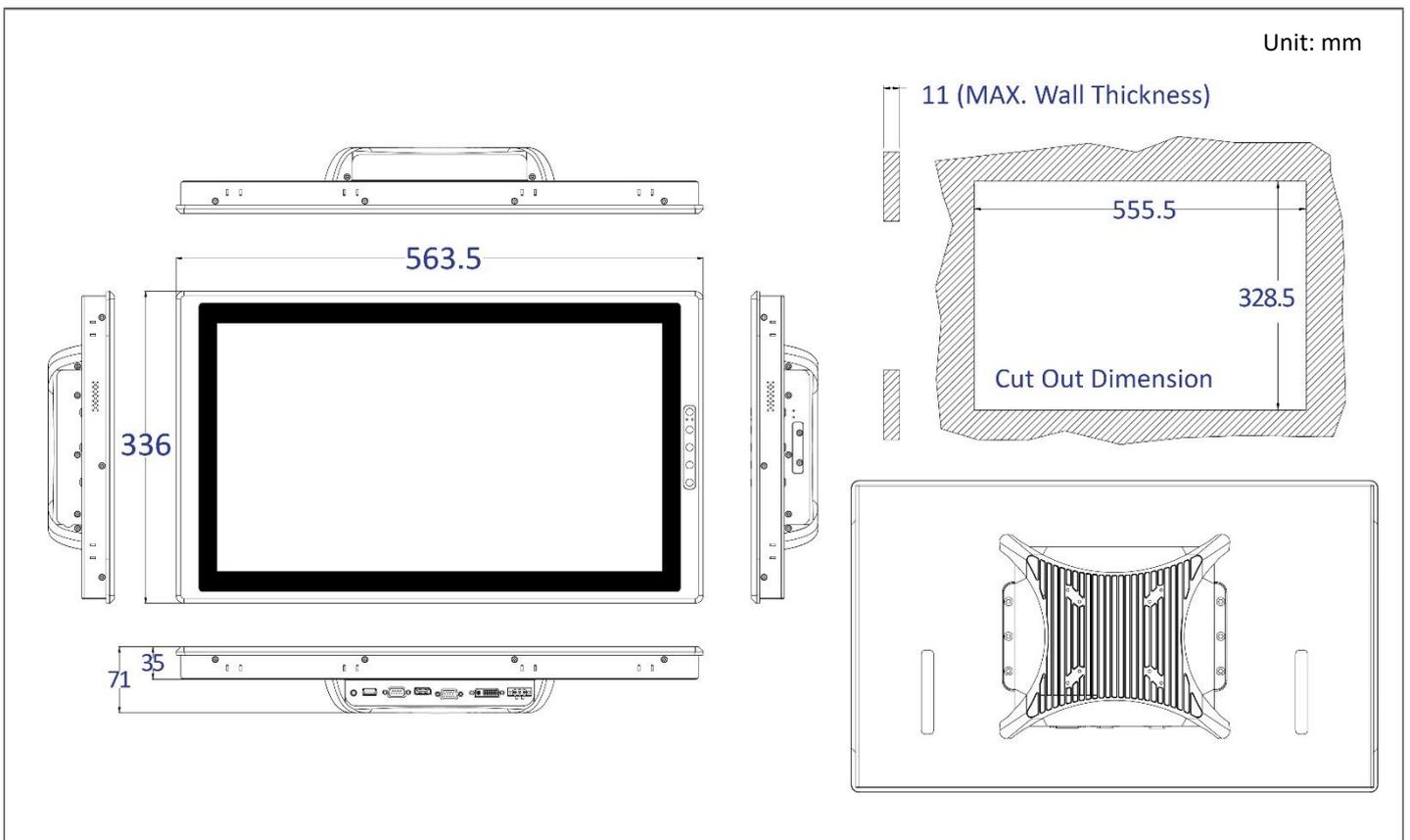
1.3.10 VIO-119R(C)/MX100



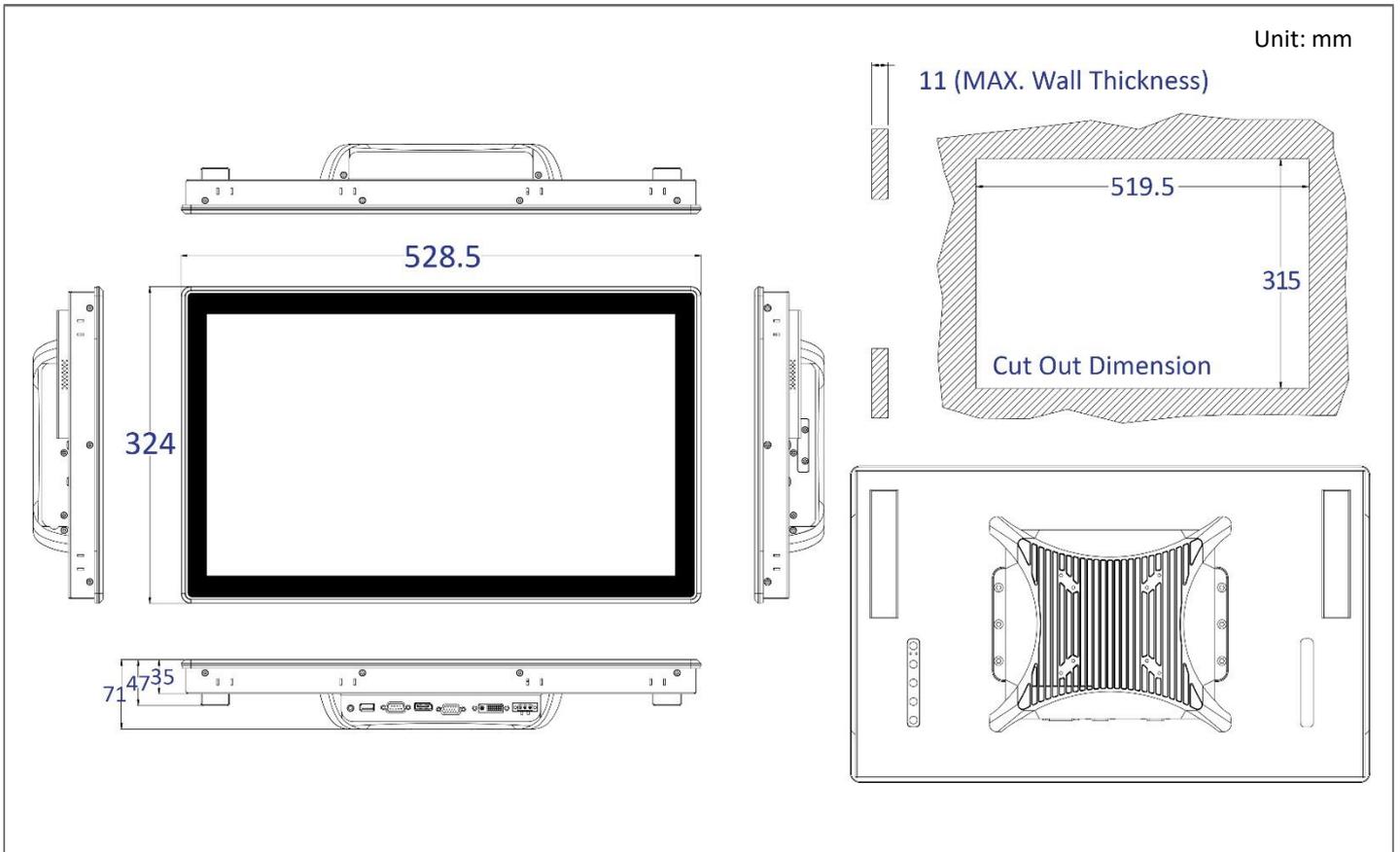
1.3.11 VIO-219R(C)/MX100



1.3.12 VIO-W121R(C)/MX100



1.3.13 VIO-W221R(C)/MX100

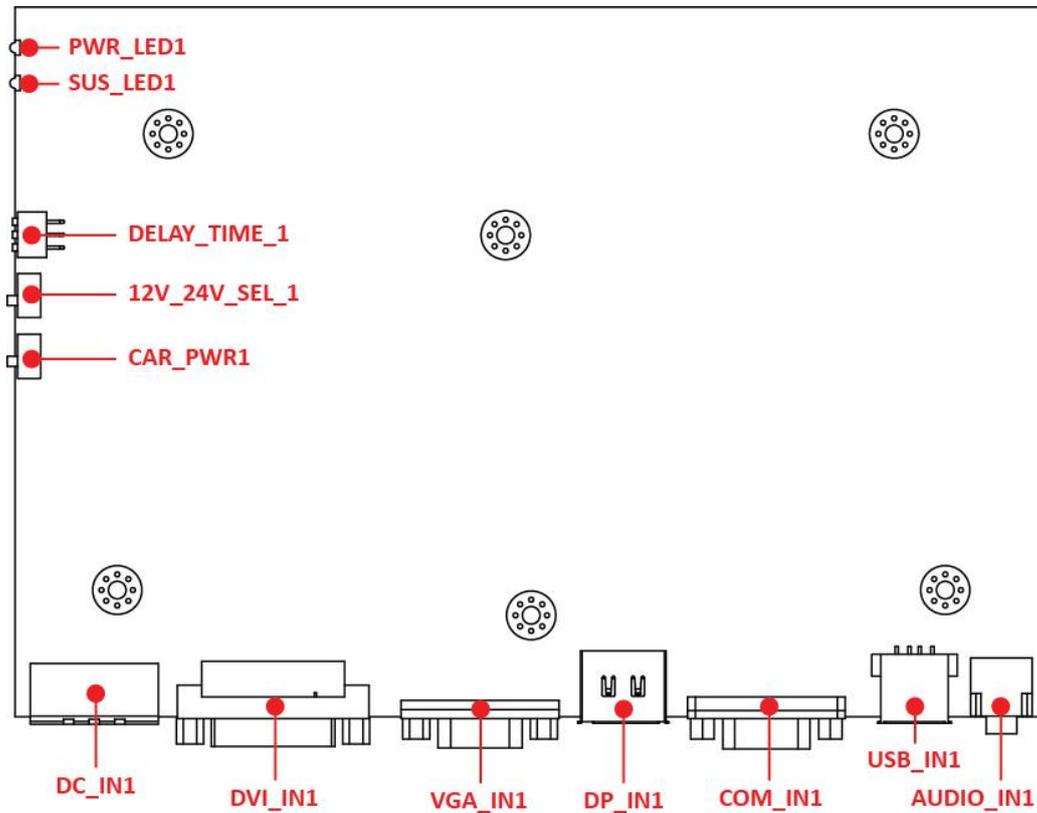


Chapter 2

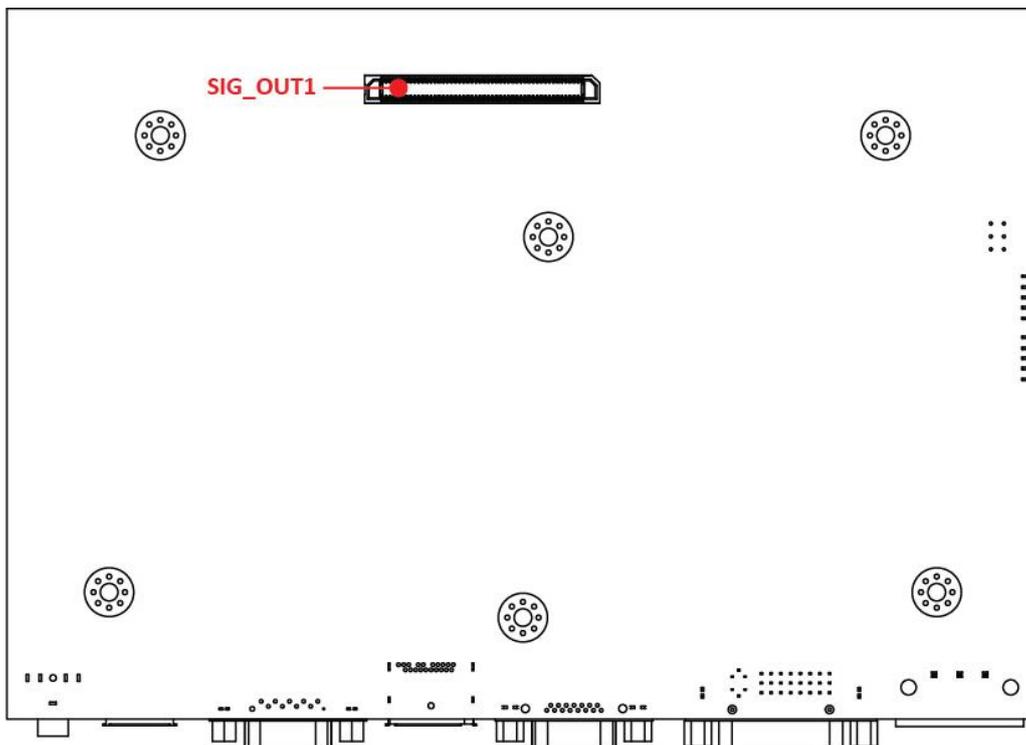
Switches and Connectors

2.1 Switch and Connector Locations

2.1.1 Top View



2.1.2 Bottom View



2.2 Connector / Switch Definition

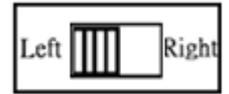
List of Connector / Switch

Connector Location	Definition
DC_IN1	3-pin DC 9~48V Power Input Connector
DVI_IN1	DVI-D Input Connector
VGA_IN1	VGA Input Connector
DP_IN1	DisplayPort Input Connector
COM_IN1	COM Port Input Connector
USB_IN1	USB 2.0 Input Connector
AUDIO_IN1	Audio Input Connector
CAR_PWR1	Genera/CAR Power Mode Switch
12-24V_SEL1	Car Power input voltage Switch
DELAY_TIME1	Car power turn off delay time Switch
PWR_LED1	Backlight Power LED Status
SUS_LED1	Backlight Suspend LED Status

2.3 Switches Definitions

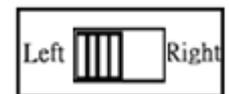
CAR_PWR1: General / CAR Power Mode Switch

Switch	Definition
1-2 (Left)	PC Power Mode (Default)
2-3 (Right)	CAR Power Mode



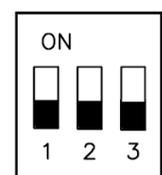
12-24V_SEL1 : Car Power input voltage Switch

Switch	Definition
1-2 (Left)	DC 24V CAR Power Input Mode (Default)
2-3 (Right)	DC 12V CAR Power Input Mode



DELAY_TIME1 : Power Off delay time setup switch

Switch 1 / 2 / 3	Definition
ON / ON / ON	5 sec. (Default)
ON / ON / OFF	1 min.
ON / OFF / ON	5 min.
ON / OFF / OFF	10 min.
OFF / ON / ON	30 min.
OFF / ON / OFF	1 hour
OFF / OFF / ON	2 hour



Step of Setting Power Ignition

Step 1:

To select power ignition by PC/CAR switch.

Step 2:

To select battery input voltage by 12V / 24V switch.

Step 3:

To configure the power off delay time, please check the Delay Time Setting Options in advance.

Step 4:

To connect the power and ignition power

Step 3

Switch 1 / 2 / 3	Power off delay time
ON / ON / ON	5 second
ON / ON / OFF	1 minute
ON / OFF / ON	5 minutes
ON / OFF / OFF	10 minutes
OFF / ON / ON	30 minutes
OFF / ON / OFF	1 hour
OFF / OFF / ON	2 hours



Step 1
Pin 1-2 (Left): PC Power Mode
Pin 2-3 (Right): Power Ignition Mode

Step 2
Pin 1-2 (Left): Battery 24V Input Mode
Pin 2-3 (Right): Battery 12V Input Mode

Example: Delay Time Setting for 5 minutes

1. If delay time set as "5 minutes"



2. The system will shut down 5 minutes later after turning off the vehicle.



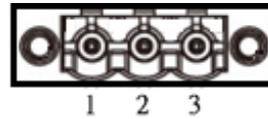
Step 4
To connect the battery power and ignition power



DC_IN1: DC Power Input Connector (+9~48V)

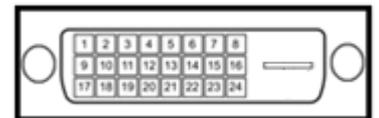
Connector Type: Terminal Block 1X3 3-pin, 5.0mm pitch

Pin	Definition
1	+9~48VIN
2	Power Ignition
3	GND



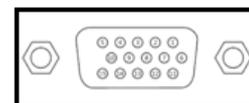
DVI_IN1: DVI-D Input Connector

Pin	Definition	Pin	Definition
1	DVI_TX2-	13	NC
2	DVI_TX2+	14	+5V
3	GND	15	GND
4	NC	16	DVI Hot Plug Detect
5	NC	17	DVI_TX0-
6	DVI_DDC_CLOCK	18	DVI_TX0+
7	DVI_DDC_DATA	19	GND
8	VGA VSYNC	20	NC
9	DVI_TX1-	21	NC
10	DVI_TX1+	22	GND
11	GND	23	DVI_TXCLK+
12	NC	24	DVI_TXCLK-



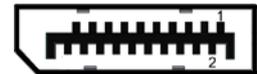
VGA_IN1: VGA Input Connector

Pin	Definition	Pin	Definition
1	RED	9	+5V
2	GREEN	10	GND
3	BLUE	11	NC
4	NC	12	DDC_SDA
5	GND	13	HSYNC
6	RED_GND	14	VSYNC
7	GREEN_GND	15	DDC_SCL
8	BLUE_GND		



DP_IN1: DisplayPort Input Connector

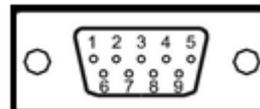
Pin	Definition	Pin	Definition
1	DP_LANE0_P	11	GND
2	GND	12	DP_LANE3_N
3	DP_LANE0_N	13	GND
4	DP_LANE1_P	14	GND
5	GND	15	DP_AUX_P
6	DP_LANE1_N	16	GND
7	DP_LANE2_P	17	DP_AUX_N
8	GND	18	DP_HPDP
9	DP_LANE2_N	19	GND
10	DP_LANE3_P	20	DP_PWR



COM_IN1: COM Port Input Connector

Connector Type: 9-pin D-Sub

Pin	Definition
1	NC
2	RxD4
3	TxD4
4	NC
5	GND
6	NC
7	NC
8	NC
9	NC



USB_IN1: USB2.0 Input Connector, Type A

Pin	Definition
1	+5V
2	USB2_D0-
3	USB2_D0+
4	GND



AUDIO_IN1 : Audio-in Jack (Green)

Connector Type: 5-pin Phone Jack

Pin	Definition
1	GND
2	OUT_R
3	NC
4	GND
5	OUT_L



PWR_LED1: Backlight Power LED Status

Pin	Definition
1	BACKLIGHT LED+
2	BACKLIGHT LED-



SUS_LED1: Backlight Suspend LED Status

Pin	Definition
1	SUSPEND LED+
2	SUSPEND LED-



Chapter 3

Front Panel Controls

3.1 Users Controls



3.1.1 Power Button

Turns the monitor on or off.

3.1.2 LED

1. Blue indicates power on.
2. Yellow indicates standby mode.

3.1.3 MENU/ Enter Button

Press to view the OSD menu. Press it again to enter a selection in the OSD menu.

3.1.4 Increase Button

1. Activates the Volume control menu, and increases volume (with audio option).
2. Scrolls the OSD menu upward.
3. Increases the value of a selected function.

3.1.5 Decrease Button

1. Activates the Volume control menu, and decreases volume (with audio option).
2. Scrolls the OSD menu downward.
3. Decreases the value of a selected function.

3.1.6 AUTO/ Exit Button

1. When the OSD menu is active, press this button to exit the OSD menu.
2. When the OSD menu is inactive, press this button for two seconds to activate the Auto Adjustment function and the monitor will automatically optimize the display position, focus, and clock of your display.

3.2 OSD Operation



3.2.1 Luminance



■ Brightness

Adjust the luminance level of the screen.

■ Contrast

Adjusts the contrast level of the screen.

■ Gamma

This item allows you to on or off the Gamma function.

■ SuperResolution

This setting allows you to select options for the SuperResolution. Select <Off> , <Weak>, <Median> or .

3.2.2 Picture



■ Phase

Adjust the monitor internal signal phase.

■ Clock

Adjust the monitor internal sampling clock rate.

■ H. Position

Adjusts the position of the screen image left and right.

■ V. Position

Adjusts the position of the screen image up and down.

3.2.3 Color



■ Color Temperature

6500K: Select the setting of screen color to be reddish white.

7500K: Select the setting of screen color to be bluish white.

9300K: Select the setting of screen color to be bluish white.

sRGB: Set the screen color to fit the sRGB standard color specification.

User Define: Individual adjustments for red (R), green (G), blue (B).

3.2.4 OSD Settings



■ Horizontal

Changes the viewing position of the OSD menu to the left or right area of the screen.

■ Vertical

Changes the viewing position of the OSD menu to the top or bottom area of the screen.

■ Transparency

Adjust to view the background information through the OSD.

■ OSD Time Out

Sets the time duration in seconds that the OSD is visible after the last button is pressed.

3.2.5 Setup



■ Language

Selects the language in which the OSD menu is displayed. The factory default is English.

■ Mute

Allows the user to turn the Mute On or Off.

■ Input

When press Input Select change Input signal to D-SUB, DVI or DP.

■ Reset

Reset monitor parameters back to factory preset values.

Chapter 4

System Setup

4.1 Set torque force to 3.5 kgf-cm to execute all the screwing and unscrewing.

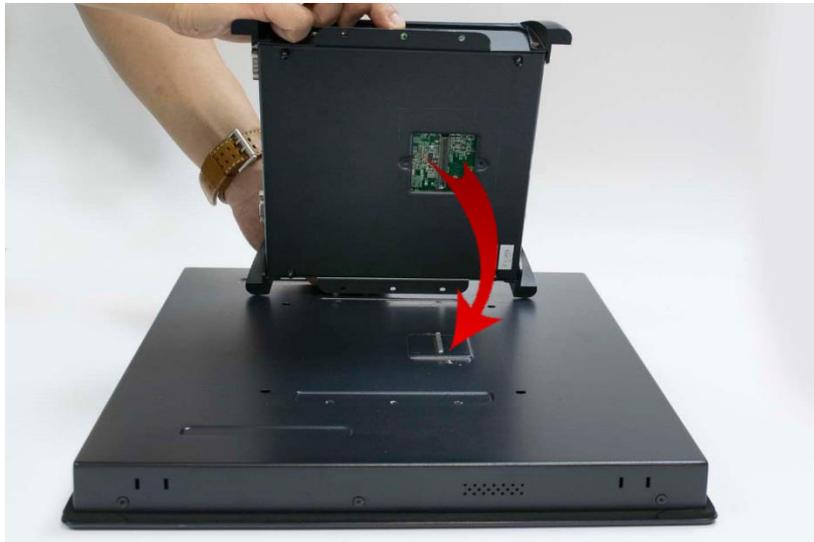


WARNING

In order to prevent electric shock or system damage, before removing the chassis cover, must turn off power and disconnect the unit from power source.

4.2 Connecting MX100 monitor module with VIO display module

1. Hold the monitor module with its connector facing towards the connector on the back of VIO display module.



2. Press the monitor module downward to ensure two modules are firmly connected.



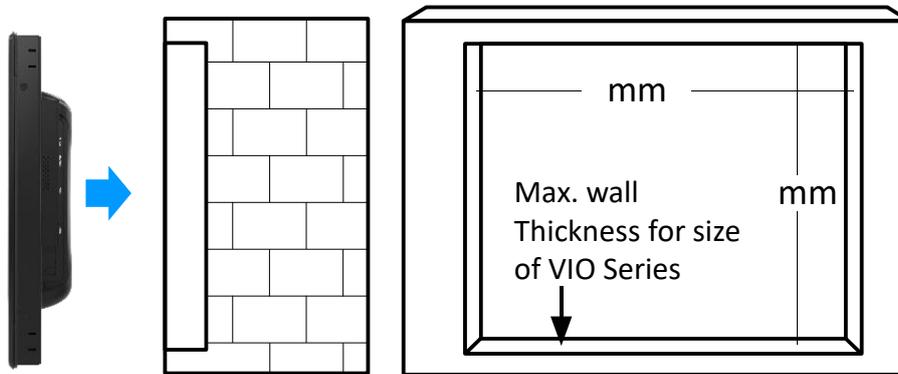
3. Lock the below 6 screws (M4x5L).



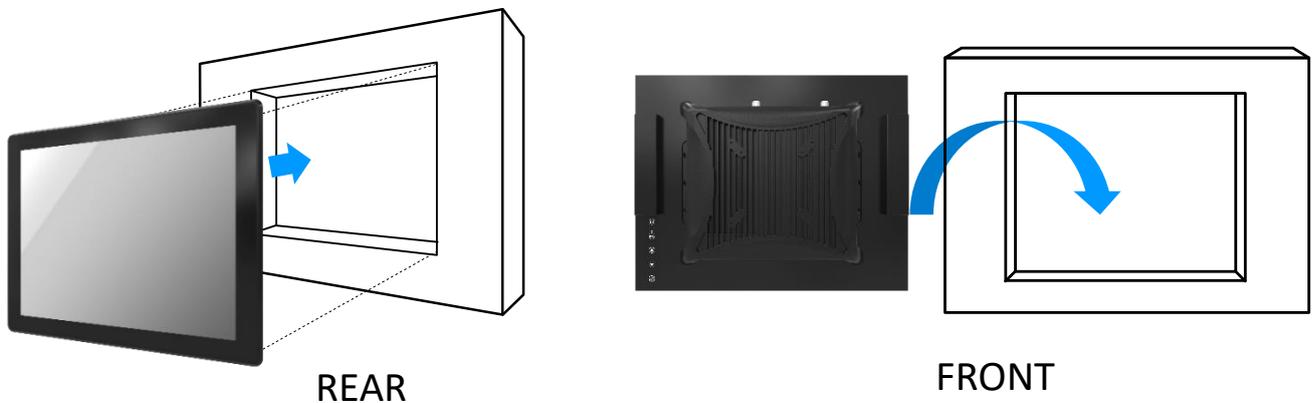
Mounting Guide

Flush Mount / Panel Mount:

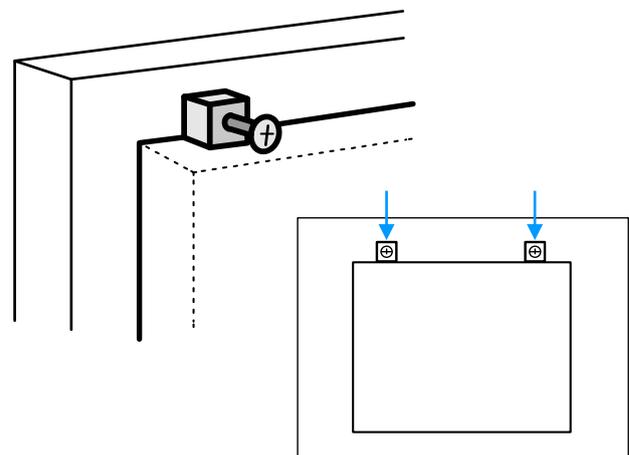
- Cut hole in the wall w/ dimensions according to the screen size you have purchased. Please refer to the next page for the list of cutout dimensions and max wall depths



- From the FRONT of the wall, place the VIO Panel PC with its rear (display screen forward) into the measured cutout hole.



- Install the mounting clips around the VIO and screw them in to secure against the wall. If the wall's thickness is greater than maximum wall thickness allowed, the clips will not fit. Please refer to the next page for the list of max wall depths



VIO-100(200) / MX100 Series

Model	Wall Cut-Out (W x H) Unit: mm	Max Wall Thickness (In)
VIO-110R(C) / MX100	292 x 229	7.5"
VIO-112R(C) / MX100	330 x 254.5	8"
VIO-115R(C) / MX100	387 x 296.5	10"
VIO-117R(C) / MX100	420 x 332.5	13"
VIO-119R(C) / MX100	457.5 x 367	14"
VIO-W115R(C) / MX100	423.5 x 252.5	10.5"
VIO-W121R(C) / MX100	555.5 x 328.5	11"
VIO-212R(C) / MX100	310 x 249	8"
VIO-215R(C) / MX100	368 x 292.5	10"
VIO-217R(C) / MX100	400 x 331.5	13"
VIO-219R(C) / MX100	442 x 367	14"
VIO-W215R(C) / MX100	389.5 x 238.5	10.5"
VIO-W221R(C) / MX100	519.5 x 315	11"

